

KEYSTONE UNIVERSAL BUSHING MACHINE And CLOCK STAKING TOOL

MANUFACTURED BY CRAFTSMEN FOR CRAFTSMEN WITH PRIDE

**For holding, centering & reaming
clock & instrument plates
for bushing**

Model UBM-87

Heavy, rugged construction of extremely durable alloys. Built for years of hard use. Net weight 18 lbs.

UBM-87 comes with adapter for either KWM or Bergeon style reamers. Your choice.

Finished with durable powder coating. Far superior and longer lasting than painted, enameled or anodized finishes. Your bushing machine will look great for years to come.

UBM87K ... KWM Set Up \$ 750.00

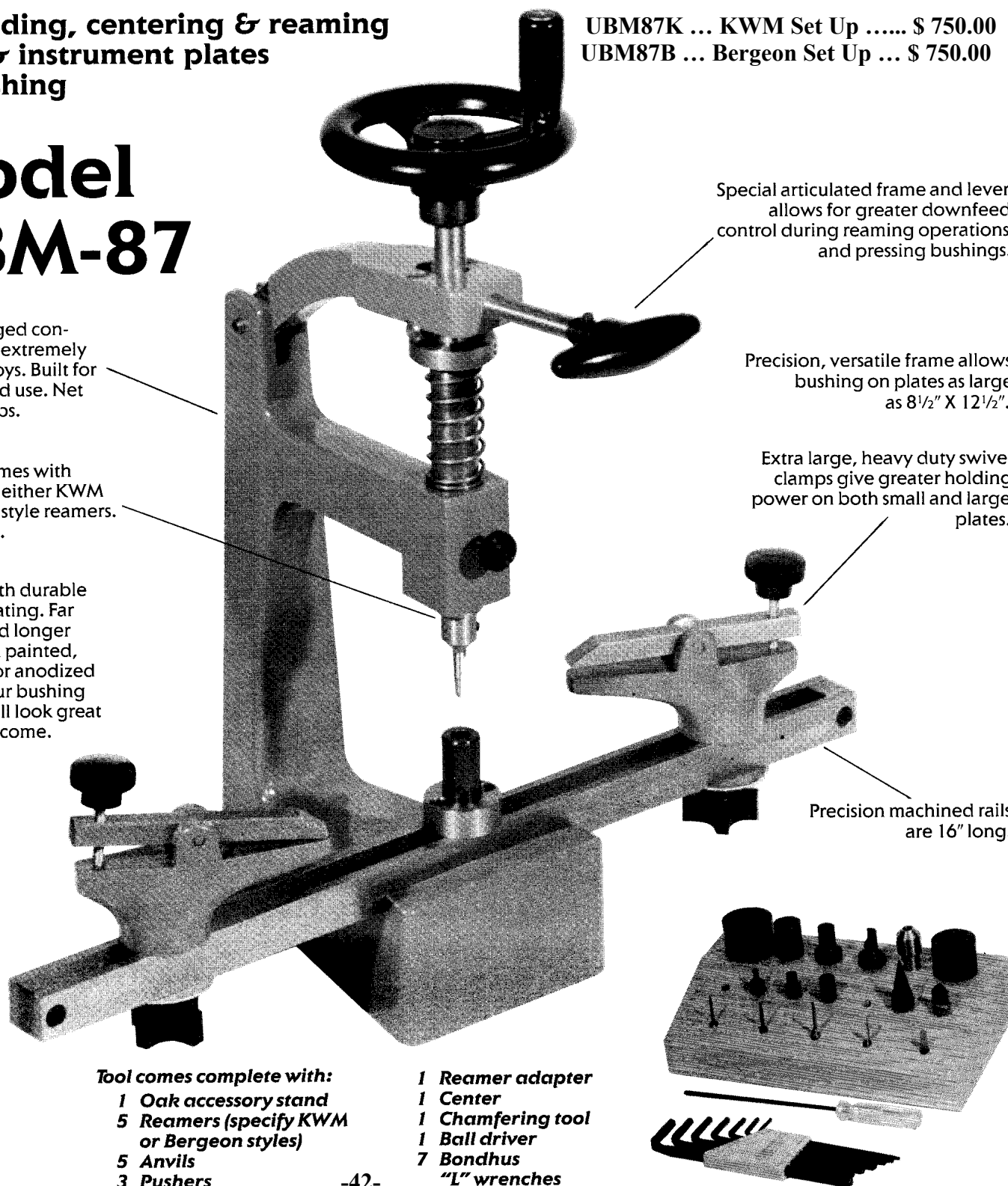
UBM87B ... Bergeon Set Up ... \$ 750.00

Special articulated frame and lever allows for greater downfeed control during reaming operations and pressing bushings.

Precision, versatile frame allows bushing on plates as large as 8½" X 12½".

Extra large, heavy duty swivel clamps give greater holding power on both small and large plates.

Precision machined rails are 16" long.



Tool comes complete with:

- 1 Oak accessory stand
- 5 Reamers (specify KWM or Bergeon styles)
- 5 Anvils
- 3 Pushers

- 1 Reamer adapter
- 1 Center
- 1 Chamfering tool
- 1 Ball driver
- 7 Bondhus "L" wrenches